

ITEM 865.2**PAVEMENT SURFACE COATING****SQUARE FOOT**

The work under this Item shall be in accordance with Section 860 of Standard Specifications for Highways and Bridges and the following: The work under this Item shall include preparation of the pavement surface in conjunction with the application of one or more courses of a polymer modified flexible cement surfacing material that may be used as a complete light, durable, skid resistant, composite wearing surface, or textured and colored on sections of pavement to simulate hand laid brick and/or conventional masonry where shown on the plans or as directed by the Engineer.

This work shall be for the proposed Bridge Street median and proposed truck aprons at the Boston Street/Bridge Street/Goodhue Street and Bridge Street/Flint Street intersections and labeled as "pavement surface coating" on the plans. The color shall be brick red and pattern shall be standard size brick arranged in a running bond, brick orientation.

PREPARATION

The areas to be surfaced with the specified material(s) must be structurally sound and may consist of either asphalt or cement concrete. When these material(s) are intended for application on a newly paved asphalt surface a curing period will be required to ensure that no concentration of oils are present. A suitable approved pavement heater may be employed to expedite curing when a delayed work schedule is not advisable.

Surface preparation will then be performed in the following general manner:

The pavement surface is to be thoroughly cleaned by approved methods removing all contaminants that may prevent proper adhesion of the new surfacing material(s). A suitable approved pavement heater shall be employed where surface oils, fuel and the like exist on the surface, to remove these incompatible materials. New bituminous concrete shall be added as necessary, thermally bonded to the pavement and compacted to achieve a density equal to the surrounding or adjacent pavement. No work shall be initiated until the surface condition conforms to manufacturer recommended standards for both structure and cleanliness.

All applications shall be installed in a neat and uniform manner by approved methods. The Contractor will be responsible for furnishing and placing a sufficient number of safety cones together with caution tape to adequately protect all work zones, and to insure the orderly flow of vehicular and pedestrian traffic.

Residues resulting from this element of the work shall be immediately removed from the jobsite(s) and must be disposed of in a proper manner. There will be no additional compensation for the disposal of excess or unused materials. Pavement sections where the surfacing work is incomplete must be left in a neat and clean condition, satisfactory to the Engineer at the end of each workday.

INSTALLATION

Contractor shall be responsible for the preparation, placement and patterning of the polymer modified flexible concrete surfacing material(s) for all applications according to the

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manufacturer's guidelines and subject to the approval of the Engineer. When required, this composite paving material shall be uniformly and homogeneously formulated with color stable pigments and surface textured to simulate hand laid brick and/or masonry.

A simulated mockup consisting of the color(s) and pattern(s) as selected by the Engineer and the City, will be constructed, within a designated section of the overall work area, at least five working (5) days prior to the initiation of this phase of construction. The mockup site will be determined by the Engineer. Weather permitting and only with approval of the completed sample section, the work shall begin. The cost of the mockup shall be included in the unit price for this item and shall encompass a minimum surface area of 3'x3'.

A working knowledge of the specialized technology contained within these specifications is required. Only certified applicators may be employed for this work. In the event that this material and/or surfacing system constitutes, or is claimed to constitute proprietary technology subject to U.S. Patent protection, the Contractor will be required to furnish written evidence satisfactory to the Owner that he/she is an accredited, authorized and/or licensed installer of the patented material/process.

The installation phase of this work shall be performed in the following general manner:

Using manufacturer prescribed methods and equipment as described herein, the Contractor shall properly blend and mix the water, polymer modified cement, aggregate and pigments (color will be selected by the City) to achieve the desired consistency. The polymer shall be an acrylic based material furnished in an aqueous emulsified state to prevent the loss of internal strength and bond which may result in cohesive and adhesive failure. The measuring and mixing operation shall be capable of producing a workable, consistent, homogeneous mixture for the intended application. Only then shall the Contractor apply the composite to the surface of a hardened, structurally sound bituminous concrete pavement as directed.

Using specialized equipment and tools as necessary the desired ultra-thin composite mixture shall be sufficiently and uniformly applied to the surface. The finished material must be capable of being spread to a consistent build thickness of as little as .0625 inches per layer. Segregation of the mixed material shall be avoided. Should this condition present itself the material and/or application must be corrected immediately or replaced, as determined by the Engineer. When this newly constructed ultra-thin finish is applied over bituminous concrete it shall provide a flexible, fuel, skid and UV resistant surface, which results in a reduction of susceptibility to natural oxidation.

No material shall be applied when precipitation is present or imminent inclement weather will prevent proper curing. No material may be allowed to exceed the workability limitations of the composite mixture.

Hand applications will be utilized for smaller sections when a color distinction and/or surface pattern is required. Patterned applications intended to resemble masonry will be constructed in two (2) layers and colors in accordance with the design drawings or as otherwise directed by the City. Finish patterns and colors may only be applied after the first course has adequately cured.

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Once the newly finished surfaces have cured sufficiently, the application area may be opened to vehicular and/or pedestrian traffic. Any residue resulting from this work shall be removed and disposed of in a proper manner. The completed work area is to be left in a neat and clean condition, satisfactory to the Engineer.

The Contractor shall take reasonable precautions and steps during construction to prevent bodily harm or injury or damage to adjacent structures such as curbing, sidewalks, drainage, or water supply facilities. If during the execution of the work, the Contractor, through willfulness or carelessness, permits or causes any damage to public or private property, the cost of repair or replacement shall be the responsibility of the Contractor at no expense to the City.

The Contractor shall maintain minimum eleven (11) foot vehicular travel lanes at all times during this operation unless otherwise approved.

MATERIALS

The composite material(s) used for this polymer modified thin surfacing system must support a documented performance history satisfactory to the City that is compatible with the functions and characteristics detailed within these specifications. This material must also be able to demonstrate long term adhesion, flexibility and abrasion resistance characteristics, scrub ability, as well as color stability, chemical and fuel resistance.

The Contractor will be required to furnish to the Engineer five (5) applications that have been placed on main thoroughfares, complete with contact information and locations using the material(s) as specified herein. The ultra-thin layer polymer composite(s) used on these projects must support a documented history of field performance and integrity for the type of work described herein for a minimum period of five (5) years. No waiver of this condition will be allowed.

The composite material shall be flexible with form stability which is compatible with existing bituminous pavements and be formulated using polymer modifications as necessary to suit local traffic and climate conditions. The specified polymer modified composite material(s) when mixed and cured in accordance with manufacturer's guidelines shall demonstrate the physical properties outlined in the following table.

MATERIAL PROPERTIES

<u>Physical Properties</u>	<u>Test Method</u>	<u>Minimum Test Value</u>
Compressive Strength	ASTM C 39	3,100 PSI
Solar Reflectivity Index	ASTM EI918 ASTM C 1549	>29
Shear Bond Adhesion	ASTM C 1583	>250 PSI
Skid Resistance (mixed)	ASTM E-274	>40
Tensile Strength	ASTM C 190	615 PSI (3.9 MPa)
Freeze-Thaw Scaling Resistance	ASTM C672-98	0

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MATERIAL COMPONENTS

Water. The water used in mixing these composite(s) shall be of potable quality and free from soluble salts.

Chemical Admixtures/pigments. All chemical admixtures shall be introduced during the manufacturing process. Pigments may only be added on site to achieve a particular color quality or tint preference as directed.

Surface Sealer. A suitable approved surface sealer, if required, may be applied to the polymer modified composite(s) to provide additional protection in fueling areas, or to prevent surface efflorescence when colors are utilized.

Material Verification. Upon request the Contractor shall provide a Certificate of Analysis (COA) for the polymer emulsion, aggregate and aggregate dry blend verifying that the materials meet the specific requirements outlined herein.

Questionable product with just cause may be subjected to all of the specified testing procedures. All material testing will be conducted by a third party independent certified laboratory acceptable to the Engineer, and will be the financial responsibility of the Contractor. Samples failing in any test category will result in immediate rejection of the material from further consideration or use and may disqualify the contractor from this phase of the work.

Material(s) furnished pursuant to this work shall not be harmful to humans or the environment and must possess a Design for the Environment (DfE) as designated by the United States Environmental Protection Agency (EPA).

No payment will be rendered for any work until a manufacturer's certificate of compliance has been furnished by the Contractor. A Material Safety Data Sheet (MSDS) will also be required before any work is initiated.

EQUIPMENT

Contractor must have access to and be familiar with the specialized machinery and tools necessary to perform the procedures as outlined and contained within these technical specifications. These items shall include but not be limited to dedicated surfacing equipment designed exclusively for use in applying thin layer polymer modified composite(s), appropriate trucks, air compressors, miscellaneous dispensers, mixers, applicators, heaters, cutters and/or specialized tools etc.

To ensure optimum work site efficiency and project safety considerations, multiple crews may be required when hand applications or custom patterns as described previously are necessary.

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Construction of these flexible ultra-thin surfaces shall commence within twenty-four (24) hours of written notification to proceed as issued by the Contractor. Work shall commence within this timeframe without regard to the number of mobilizations that may be required by the Engineer to complete this work.

Due to the logistical complications inherent to this type of specialized construction, and given the general project size, scope, schedule and public safety concerns, the Contractor may not assume that a single mobilization will be sufficient to complete this entire phase of the work required in a safe and orderly fashion. No separate payment will be made for any additional mobilization or demobilization as may be necessary to complete the project.

GUARANTEE / WARRANTY

The Contractor shall warranty all applications from defects resulting from improper workmanship and faulty or inferior materials for a minimum period of three (3) years. All defective materials and/or substandard work will be corrected or replaced within the warranty period as directed by the Engineer.

METHOD OF MEASUREMENT AND BASIS OF PAYMENT

Item 865.2 Pavement Surface Coating will be measured for payment by the Square Foot, completed in place.

Item 865.2 Pavement Surface Coating will be paid for at the Contract unit price per Square Foot, which price shall include all labor, materials, equipment, mobilization, expansion joint filler, mockup and incidental costs required to complete this work including ancillary preparation of the pavement. No payment deductions will be made for structures within the work area such as manholes, catch basins or water covers.